

10/567900 Acetic Acid Prod

=> d his

(FILE 'HOME' ENTERED AT 14:53:34 ON 28 NOV 2007)

FILE 'HCAPLUS' ENTERED AT 14:53:51 ON 28 NOV 2007

L1	222650 S ACETIC (A) ACID
L2	232 S METHANOL (W) CARBON (A) MONOXIDE
L3	28 S L1 AND L2
L4	54 S CARBON (A) MONOXIDE (W) PARTIAL (A) PRESSURE
L5	0 S L3 AND L4
L6	13460 S METHYL (A) ACETATE
L7	11 S L3 AND L6
L8	0 S L7 AND L4
L9	3 S L4 AND L6

10/567900 Acetic Acid Prod

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NEWS 4 JUL 02 CHEMCATS accession numbers revised  
NEWS 5 JUL 02 CA/Capplus enhanced with utility model patents from China  
NEWS 6 JUL 16 Capplus enhanced with French and German abstracts  
NEWS 7 JUL 18 CA/Capplus patent coverage enhanced  
NEWS 8 JUL 26 USPTAFULL/USPAT2 enhanced with IPC reclassification  
NEWS 9 JUL 30 USGENE now available on STN  
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NEWS 11 AUG 06 FTSA enhanced with new thesaurus edition  
NEWS 12 AUG 13 CA/Capplus enhanced with additional kind codes for granted patents  
NEWS 13 AUG 20 CA/Capplus enhanced with CAS indexing in pre-1907 records  
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NEWS 18 SEP 13 FORIS renamed to SOFIS  
NEWS 19 SEP 13 INPADOCDB enhanced with monthly SDI frequency  
NEWS 20 SEP 17 CA/Capplus enhanced with printed CA page images from 1967-1998  
NEWS 21 SEP 17 Capplus coverage extended to include traditional medicine patents  
NEWS 22 SEP 24 EMBASE, EMBAL, and LEMBASE reloaded with enhancements  
NEWS 23 OCT 02 CA/Capplus enhanced with pre-1907 records from Chemisches Zentralblatt  
NEWS 24 OCT 19 BEILSTEIN updated with new compounds  
NEWS 25 NOV 15 Derwent Indian patent publication number format enhanced  
NEWS 26 NOV 19 WPIX enhanced with XML display format  
NEWS EXPRESS 19 SEPTEMBER 2007: CURRENT WINDOWS VERSION IS V8.2, CURRENT MACINTOSH VERSION IS V6.0c(ENG) AND V6.0Jc(JP), AND CURRENT DISCOVER FILE IS DATED 19 SEPTEMBER 2007.  
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10/567900 Acetic Acid Prod

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\*\*\*\*\* STN Columbus \*\*\*\*\*

FILE 'HOME' ENTERED AT 14:53:34 ON 28 NOV 2007

=> fil hcapl

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FULL ESTIMATED COST

FILE 'HCAPLUS' ENTERED AT 14:53:51 ON 28 NOV 2007

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FILE COVERS 1907 - 28 Nov 2007 VOL 147 ISS 23

FILE LAST UPDATED: 27 Nov 2007 (20071127/ED)

New CAS Information Use Policies, enter HELP USAGETERMS for details.

This file contains CAS Registry Numbers for easy and accurate substance identification.

=> s acetic (a) acid

252691 ACETIC

22 ACETICS

252700 ACETIC

(ACETIC OR ACETICS)

4482316 ACID

1602321 ACIDS

4987570 ACID

(ACID OR ACIDS)

L1 222650 ACETIC (A) ACID

=> s methanol (w) carbon (a) monoxide

219771 METHANOL

723 METHANOLS

220145 METHANOL

(METHANOL OR METHANOLS)

10/567900 Acetic Acid Prod

1323858 CARBON  
28188 CARBONS  
133856 CARBON  
(CARBON OR CARBONS)  
188476 MONOXIDE  
1035 MONOXIDES  
189022 MONOXIDE  
(MONOXIDE OR MONOXIDES)  
L2 232 METHANOL (W) CARBON (A) MONOXIDE

=> s l1 and l2  
L3 28 L1 AND L2

=> s carbon (a) monoxide (w) partial (a) pressure  
1323858 CARBON  
28188 CARBONS  
133856 CARBON  
(CARBON OR CARBONS)  
188476 MONOXIDE  
1035 MONOXIDES  
189022 MONOXIDE  
(MONOXIDE OR MONOXIDES)  
406881 PARTIAL  
1020 PARTIALS  
407489 PARTIAL  
(PARTIAL OR PARTIALS)  
1285079 PRESSURE  
181770 PRESSURES  
1353535 PRESSURE  
(PRESSURE OR PRESSURES)  
L4 54 CARBON (A) MONOXIDE (W) PARTIAL (A) PRESSURE

=> s l3 and l4  
L5 0 L3 AND L4

=> s methyl (a) acetate  
1031686 METHYL  
686 METHYLS  
1032103 METHYL  
(METHYL OR METHYLS)  
955591 ME  
10939 MES  
962488 ME  
(ME OR MES)  
1647245 METHYL  
(METHYL OR ME)  
550148 ACETATE  
29244 ACETATES  
562161 ACETATE  
(ACETATE OR ACETATES)  
L6 13460 METHYL (A) ACETATE

=> d his

(FILE 'HOME' ENTERED AT 14:53:34 ON 28 NOV 2007)  
FILE 'HCAPLUS' ENTERED AT 14:53:51 ON 28 NOV 2007  
L1 222650 S ACETIC (A) ACID

10/567900 Acetic Acid Prod

L2 232 S METHANOL (W) CARBON (A) MONOXIDE  
L3 28 S L1 AND L2  
L4 54 S CARBON (A) MONOXIDE (W) PARTIAL (A) PRESSURE  
L5 0 S L3 AND L4  
L6 13460 S METHYL (A) ACETATE

=> s l3 and l6  
L7 11 L3 AND L6

=> s l7 and l4  
L8 0 L7 AND L4

=> s l4 and l6  
L9 3 L4 AND L6

=> d 1-3 19 ibib abs

L9 ANSWER 1 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2007:832432 HCAPLUS  
TITLE: Kinetic study of acetic acid synthesis using an iridium-catalyzed homogeneous methanol carbonylation process  
AUTHOR (S): Mohammadrezaee, A.; Gollhoscini Bidgoli, R.; Nasr, M. R. J.  
CORPORATE SOURCE: Petrochemical Research & Technology Company (NPC-RT), Tehran, 14358, Iran  
SOURCE: Tanghigh dar Oloom va Mohandesi-i Naft (2007), 16(54), 3Persian-16Persian, 3English  
CODEN: TOMNAY  
PUBLISHER: Pizhuhihghah-i San'at-i Naft  
DOCUMENT TYPE: Journal  
LANGUAGE: Persian  
AB In this paper, the kinetic of methanol carbonylation by homogeneous iridium catalyst with present of CH3I as promoter in acid media, has been studied. The reaction was carried out in liquid media with constant carbon monoxide pressure (22-40 atm) and temps. of 170, 185, 195 °C. The effect of carbon monoxide partial pressure and Me iodide promoter, acetate Me, water and Iridium catalysts concentration on the reaction rate have been investigated. It was found that the reaction rate is dependent on the initial reactant concns. and CO partial pressure. Based on the Arrhenius formula, the activation energy and frequency factor were calculated

L9 ANSWER 2 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN  
ACCESSION NUMBER: 2006:630898 HCAPLUS  
DOCUMENT NUMBER: 145:83019  
TITLE: Catalytic carbonylation process for producing carboxylic acids from alcohols and carbon monoxide

INVENTOR(S): Kojima, Hidetaka  
PATENT ASSIGNEE(S): Daicel Chemical Industries, Ltd., Japan  
SOURCE: PCI Int. Appl., 75 pp.  
CODEN: PIXXD2

DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

WO 2006068157 A1 20060629 WO 2005-JP23420 20051214  
 W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, KE, KG, KM, KN, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SN, SY, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW  
 RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, ML, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM  
 JP 2006195681 A 20060803 JP 2005-358935 20051213  
 EP 1828094 A1 20070905 EP 2005-819473 20051214  
 R: DE, FR, GB A 20070831 IN 2007-DM4470 20070612  
 IN 2007DN04470 A 20070905 JP 2004-368249 A 20041220  
 WO 2005-JP23420 W 20051214

## PRIORITY APPLN. INFO.:

## OTHER SOURCE(S):

AB A process for producing a carboxylic acid (e.g., acetic acid) comprises the continuous carbonylation of an alc. (e.g., methanol) with carbon monoxide in the presence of a carbonylation catalyst system, and a limited amount of water, continuously withdrawing the reaction mixture from the reaction system, introducing the withdrawn reaction mixture into a distillation step, and separating a higher-boiling component and a lower-boiling component containing a carboxylic acid. In the process, the amount of carbon monoxide and/or hydrogen contained in a liquid phase of the reaction system is adjusted to at least one of the following conditions (i) and (ii): (i) the amount of carbon monoxide relative to 1 kg of the liquid phase by weight is at least 2 mmol per 1 mpa of carbon monoxide partial pressure of the reaction system; and (ii) the amount of hydrogen relative to 1 kg of the liquid phase by weight is at least 50 mmol per 1 mpa of hydrogen partial pressure of the reaction system. Such a process inhibits deactivation of a metal catalyst and deterioration in a reaction rate, and decreases formation of byproducts (e.g., acetaldehyde) in producing a carboxylic acid under a low water content. Process flow diagrams are presented.

## REFERENCE COUNT:

2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L9 ANSWER 3 OF 3 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 1998:410679 HCAPLUS  
 DOCUMENT NUMBER: 129:69101  
 TITLE: Iridium-catalyzed carbonylation process for the production of acetic acid  
 INVENTOR(S): Ditzel, Evert Jan; Sunley, John Glenn; Watt, Robert  
 PATENT ASSIGNEE(S): BP Chemicals Ltd., UK  
 SOURCE: Eur. Pat. Appl., 18 pp.  
 CODEN: EPXXDW  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE  
 EP 849249 A1 19980624 EP 1997-310013 19971211  
 EP 849249 B1 20020410  
 R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO  
 ZA 9711276 A 19990615 ZA 1997-11276 19971215  
 NO 9705917 A 19980622 NO 1997-5917 19971216  
 US 5877347 A 19980302 US 1997-982103 19971217  
 CA 225230 A1 19980619 CA 1997-225230 19971218  
 IN 1997D803682 A 20060127 IN 1997-DE3682 19971218  
 CN 1191214 A 19980826 CN 1997-120806 19971219  
 CN 1093116 B 20021023  
 JP 10310548 A 19981124 JP 1997-350986 19971219  
 BR 9706783 A 19990518 BR 1997-6783 19971219  
 RU 245870 C2 20050210 RU 1997-121233 19971219  
 TW 440561 B 20010616 TW 1997-86119864 19971227  
 GB 1998-26317 A 19961219  
 PRIORITY APPLN. INFO.:  
 AB A process for the production of acetic acid comprises: (1) continuously feeding methanol and/or a reactive derivative and carbon monoxide to a carbonylation reactor containing a liquid reaction composition comprising an iridium carbonylation catalyst, a Me iodide cocatalyst, a finite concentration of water, acetic acid, Me acetate and, optionally, at least one promoter (e.g., Ru, Os, Re, W); (2) carbonylating the methanol and/or reactive derivative with the carbon monoxide in the liquid reaction composition to produce acetic acid; and (3) recovering the acetic acid from the liquid reaction composition. During the reaction there is continuously maintained: (a) in the liquid reaction composition water at a concentration of 54.5%; and (b) in the reactor a carbon monoxide partial pressure of 0-7.5 bars.

## REFERENCE COUNT:

7 THERE ARE 7 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d 1-11 17 ibib abs

L7 ANSWER 1 OF 11 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2007:841396 HCAPLUS  
 DOCUMENT NUMBER: 147:213969  
 TITLE: Production of acetic acid by carbonylation of methanol with carbon monoxide  
 INVENTOR(S): Miller, Andrew John; Payne, Marc John  
 PATENT ASSIGNEE(S): BP Chemicals Limited, UK  
 SOURCE: PCT Int. Appl., 13pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: English  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE  
 WO 2007085790 A1 20070802 WO 2007-GB54 20070110

10/567900 Acetic Acid Prod

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG, KN, KR, KP, KZ, LA, LB, LC, LR, LS, LT, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, MY, NZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW

RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, CN, CO, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, NZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM

PRIORITY APPLN. INFO.: CASREACT 147:213989 GB 2006-1865 A 20060130

OTHER SOURCE(S):  
 AB Acetic acid is prepared by carbonylating methanol and/or a reactive derivative thereof with carbon monoxide in 21 carbonylation reaction zone containing a liquid reaction composition comprising an iridium carbonylation catalyst, Me iodide co-catalyst, a finite concentration of water, acetic acid, Me acetate and promoters, Iridium and Rhodium.

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L7 ANSWER 2 OF 11 HCAPLUS COPYRIGHT 2007 ACS on STN  
 ACCESSION NUMBER: 2006:1242785 HCAPLUS  
 DOCUMENT NUMBER: 146:64490  
 TITLE: Method and apparatus for carbonylation of methanol to acetic acid at low pressure

INVENTOR(S): Chen, Dashing; Cao, Zhilong; Liu, Yan; Wu, Wenjing  
 PATENT ASSIGNEE(S): Shanghai Wujing Chemical Industry Co., Ltd., Peop. Rep. China

SOURCE: Faming Zhuanli Shengqing Gongkai Shuomingshu, 21pp.

CODEN: CNXXEV

DOCUMENT TYPE: Patent

LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
CN 1865213	A	20061122	CN 2006-10027775	20060619
AB	The apparatus comprises light phase removing tower, dehydrating tower connected with secondary decanting glass, weight phase removing tower, waste acid tower. The production method comprises treating methanol and carbon monoxide in the presence of catalyst; flash vaporizing catalytic reaction solution for gas phase crude acetic acid; distilling for wet acetic acid, leading gas phase into decanting glass, adding water for low d. phase containing water and acetic acid and high d. phase containing iodomethane and Me acetate; dewatering and removing impurity. The catalyst has higher activity and selectivity.			

L7 ANSWER 3 OF 11 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2006:656217 HCAPLUS

DOCUMENT NUMBER: 145:105586

TITLE: Efficient method for producing acetic acid with reduced byproducts

10/567900 Acetic Acid Prod

INVENTOR(S): Kojima, Hidetaka; Miura, Hiroyuki  
 PATENT ASSIGNEE(S): Daiichi Chemical Industries, Ltd., Japan  
 SOURCE: PCT Int. Appl., 31 pp.  
 CODEN: PIXXD2  
 DOCUMENT TYPE: Patent  
 LANGUAGE: Japanese  
 FAMILY ACC. NUM. COUNT: 1  
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2006070632	A1	20060706	WO 2005-JP23268	20051219
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, KE, KG, KN, KP, KR, KZ, LC, LR, LS, LT, LU, LV, LY, MA, MD, ME, MG, MK, MN, MW, MX, NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SM, SV, TJ, TM, TN, TR, TZ, UA, UG, US, VZ, VN, YU, ZA, ZM, ZW			
RW:	AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, CN, CO, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, NZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM			

JP 2006182691 A 20060713 JP 2004-377223 20041227  
 EP 1832569 A1 20070912 EP 2005-816451 20051219

R: DE, FR, GB  
 US 2007093676 A1 20070426 US 2006-567900 20060210  
 IN 2007DN03991 A 20070831 IN 2007-DN3991 20070528  
 PRIORITY APPLN. INFO.: JP 2004-377223 A 20041227  
 WO 2005-JP23268 W 20051219

OTHER SOURCE(S): CASREACT 145:105586

AB The method comprises continuously reacting methanol and CO in the presence of a rhodium catalyst, an iodide salt, MeI, AcOMe, and water, to produce acetic acid at a formation rate of 211 mol/L.h, while suppressing an acetaldehyde concentration in a liquid reaction mixture to 5500 ppm, wherein the reaction is carried out under the condition wherein the partial pressure of CO in the gas phase of the reactor is 21.05 MPa or the concentration of AcOME in the liquid reaction mixture is 22%, to thereby suppress the rate of formation of acetaldehyde to 51/1500 of that of acetic acid.

REFERENCE COUNT: 10 THERE ARE 10 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L7 ANSWER 4 OF 11 HCAPLUS COPYRIGHT 2007 ACS on STN

ACCESSION NUMBER: 2005:1089494 HCAPLUS

DOCUMENT NUMBER: 143:349040

TITLE: Improved method and equipment for preparing acetic acid by carbonylation

INVENTOR(S): Chen, Dashing; Liu, Yan; Cao, Zhilong; Wu, Wenjing;

Yao, Changgen

PATENT ASSIGNEE(S): Shanghai Wujing Chemical Co., Ltd., Peop. Rep. China

SOURCE: Faming Zhuanli Shengqing Gongkai Shuomingshu, 37 pp.

CODEN: CNXXEV

DOCUMENT TYPE: Patent

LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. CN 1562937  
KIND A  
DATE 20050112  
APPLICATION NO. CN 2003-10108290  
DATE 20031030  
PRIORITY APPLN. INFO.: CN 2003-10108290  
AB This invention relates to an improved method and equipment for preparing acetic acid by carbonylation of methanol with carbon monoxide. In the preparation reaction, a reactor with external cooler is adopted. The pressure and temperature in the reactor are controlled within 20-40 bars and 170-220°C resp., and the volume ratio of reacting liquid from flash evaporator to the feeding methanol is controlled within 7-20. A forced cooler is fitted between the reactor and the flash evaporator and is connected to the reactor with a reacting-liquid recycling pump: the flash-evaporator and the reactor are connected through a flash liquid returning pump. The flash evaporation in this method has only one function of removing the product instead of the two functions of removing both the heat and the product in conventional method, which can avoid bottleneck in rectification section, maintain good catalytic effect and stability of rhodium catalyst and co-catalyst, and maximize the productivity of the reactor.

L7 ANSWER 5 OF 11 HCAPLUS COPYRIGHT 2007 ACS ON STN  
ACCESSION NUMBER: 2005:513795 HCAPLUS  
DOCUMENT NUMBER: 143:195560  
TITLE: Rhodium/inorganic iodine compound catalyst system for reducing impurity in acetic acid production  
INVENTOR(S): Liu, Yan; Chen, Dusheng; Cao, Zhilong  
PATENT ASSIGNEE(S): Shanghai Wujing Chemical Industrial Co., Ltd., Peop. Rep. China  
SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, No pp. given  
CODEN: CNXXEV

DOCUMENT TYPE: Patent  
LANGUAGE: Chinese  
FAMILY ACC. NUM. COUNT: 1  
PATENT INFORMATION:

PATENT NO. CN 1537840  
KIND A  
DATE 20041020  
APPLICATION NO. CN 2003-116492  
DATE 20030418  
PRIORITY APPLN. INFO.: CN 2003-116492  
OTHER SOURCE(S): CASREACT 143:195560  
AB High-purity acetic acid was manufactured by MeOH/CO reaction with rhodium/inorg. iodide catalysts in liquid medium.

L7 ANSWER 6 OF 11 HCAPLUS COPYRIGHT 2007 ACS ON STN  
ACCESSION NUMBER: 2003:532391 HCAPLUS  
DOCUMENT NUMBER: 139:102727  
TITLE: Process for producing carboxylic acids using stabilizing co-catalyst  
INVENTOR(S): Tsai, Chia Jung; Liu, Yao Lung; Tsai, Hsi Chin  
PATENT ASSIGNEE(S): China Petrochemical Development Corporation, Taiwan U.S. Pat. Appl. publ., 8 pp.  
SOURCE: CODEN: USXXCO  
DOCUMENT TYPE: Patent  
LANGUAGE: English  
FAMILY ACC. NUM. COUNT: 1

## PATENT INFORMATION:

PATENT NO. US 2003130540  
KIND A1  
DATE 20030710  
APPLICATION NO. US 2002-263643  
DATE 20021004  
US 6784313  
B2  
20040831  
TW 567183  
B  
20031221  
TW 2001-90124658  
20011005  
TW 2001-90124658  
A  
20011005

PRIORITY APPLN. INFO.: CASREACT 139:102727; MARPAT 139:102727  
OTHER SOURCE(S):  
AB The title process comprises carbonylating an alc. having n C atoms, an ester of the alc., and the carboxylic acid or a dialkyl ether having n C atoms in each alkyl group with CO in the presence of a catalytic system containing a Rh catalyst so as to produce the carboxylic acid having (n+1) C atoms, characterized by using a reaction medium of (1) a Rh catalyst, (2) an organic halide corresponding to the alc., (3) an ester of the alc. and the carboxylic acid, (4) the carboxylic acid, optionally (5) H<sub>2</sub>O, a haloid acid, an inorg. halogen salt or an acetate, and (6) a co-catalyst selected from at N- and O-containing organic compds. NR1-3, where R1-3 = R<sub>4</sub>, UCWC02Z, YO2CVCWC02Z, H2NOCVCWC02Z, H2NVCWC02Z, YOCVCWC02Z, XO2CVCW(CO2Y)CO2Z; and R<sub>4</sub>, U = H, aliphatic groups having 1-6 C atoms, or arylaliph. or aromatic groups having 6-10 C atoms; V, W = direct bond, aliphatic groups having 1-6 C atoms or aliphatic groups or aromatic groups having 6-10 atoms; and X, Y and Z = H, metal ion or aliphatic groups having 1-6 C atoms, providing that at least R1, R2 and R3 is a group other than R<sub>4</sub>. In the Rh catalyst-mediated carbonylation of MeOH and CO, addition of trisodium tri(carboxymethyl)amine co-catalyst stabilized the catalyst as indicated by Rh concentration 388 ppm after 1 h reaction time; vs. Rh concentration 74 ppm in 1 h without addition of co-catalyst.

REFERENCE COUNT: 15  
THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L7 ANSWER 7 OF 11 HCAPLUS COPYRIGHT 2007 ACS ON STN  
ACCESSION NUMBER: 2003:195441 HCAPLUS  
DOCUMENT NUMBER: 138:403304  
TITLE: Synthesis of acetic acid via methanol carbonylation catalyzed by nickel supported on phenolic-resin derived active carbon

AUTHOR(S): Wang, Yun-hai; Zhao, Jing-lian; Wang, Xin-ping  
CORPORATE SOURCE: Department of Environmental Engineering, Xi'an Jiaotong University, Xi'an, 710049, Peop. Rep. China  
SOURCE: Gaoxiao Huaxue Gongcheng Xuebao (2003), 17(1), 106-109  
CODEN: GHGXBG; ISSN: 1003-9015

PUBLISHER: Zhejiang Daxue  
DOCUMENT TYPE: Journal  
LANGUAGE: Chinese  
OTHER SOURCE(S): CASREACT 138:403304  
AB The acetic acid was synthesized from methanol and carbon monoxide via carbonylation in fixed bed reaction. The self-made nickel supported on phenolic-resin derived active carbon and Me iodine were used as catalyst and catalyst promoter resp. The influences of reaction temperature, amcs. of water added, space-time and amcs. of carbon monoxide on the yield of carbonylation products were investigated. It was found that the reaction conditions have great effects on carbonylation. The best conditions found are following, system pressure 1.0 MPa, temperature 558 K, space-time of liquid 10 gcat·(mol·h)<sup>-1</sup>, the volume ratio of water to methanol 3:100, the molar ratio of monoxide, methanol to



10/567900 Acetic Acid Prod

7.0 0.2 at 523 K at 1.1 MPa, producing a composition containing 82 mol% AcOH and mol% MeOH at 100% MeOH conversion.

L7 ANSWER 11 OF 11 HCAPLUS COPYRIGHT 2007 ACS ON STN

ACCESSION NUMBER: 1987:140978 HCAPLUS

DOCUMENT NUMBER: 106:140978 Correction of: 1986:611536

TITLE: Carboxylic acids and esters

INVENTOR(S): Feitler, David

PATENT ASSIGNEE(S): Air Products and Chemicals, Inc., USA

SOURCE: U.S., 9 pp.

CODEN: USXXAM

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE  
US 4612387 A 19860916 US 1982-336820 19820104  
OTHER APPL. INFO.: MARPAT 106:140978  
OTHER SOURCE(S):  
AB Monocarboxylic acids and esters and C4-10 (gasoline-range) hydrocarbons are produced by conversion of C1-4-alc. with CO in the presence of Rh-free zeolite (SiO2-Al2O3 ratio 26:1, constraint index 1-12) at 21 atm in the absence of a halide promoter. The process is especially suitable for production of HOAc and MeOAc from MeOH; in addition, C2H4 can be coproduced to prepare a suitable feedstock for vinyl acetate manufacture Preferred conversion conditions are 200-600° and 100-50,000 (especially 500-3000 psig). Thus, 66:1 (mol ratio) CO-MeOH was passed over a ZSM-5 catalyst (SiO2-Al2O3 ratio 26:1, containing 0.26 weight% Cu) at 362°, 0.16 h-1 weight space velocity, and u000 psig, resulting in a formation rate of 279 + 10-6 mol acetate (HOAc + MeOAc) per g catalyst per h. C2H4 was produced at a 13:17 mol ratio to total acetate.

=> fil strng  
COST IN U.S. DOLLARS

FULL ESTIMATED COST

DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)

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FILE CONTAINS CURRENT INFORMATION.

LAST RELOADED: NOV 23, 2007 (20071123/UP).

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10/567900 Acetic Acid Prod

FILE 'HAPLUS' ENTERED AT 14:53:51 ON 28 NOV 2007  
L1 222650 S ACETIC (A) ACID  
L2 232 S METHANOL (W) CARBON (A) MONOXIDE  
L3 28 S L1 AND L2  
L4 54 S CARBON (A) MONOXIDE (W) PARTIAL (A) PRESSURE  
L5 0 S L3 AND L4  
L6 13460 S METHYL (A) ACETATE  
L7 11 S L3 AND L6  
L8 0 S L7 AND L4  
L9 3 S L4 AND L6

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